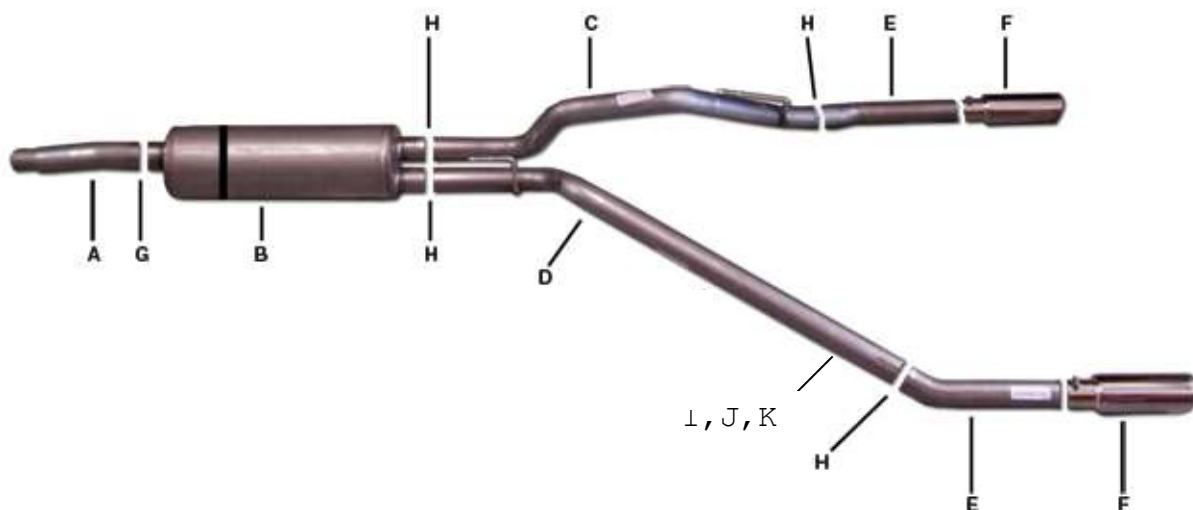




INSTRUCTION MANUAL CAT-BACK SPLIT REAR EXHAUST

FORD F150 TRUCK 3.7L-5.0L-6.2L 2/4WD
SUPERCREW, SHORT BED
SUPERCAB, SHORT BED

PART # 69541B



*All pictures shown are for illustration purpose only. Actual product may vary due product specifications.

ITEM	PART#	QUANTITY	DESCRIPTION
A	1405-701156S	1	3" SS HEADPIPE WITH WELDED HANGER
B	758219S	1	STAINLESS SUPERFLOW MUFFLER
C	1301-701069S	1	2.5" PASSENGERSIDE OVERAXLE TAILPIPE
D	1302-701070S	1	2.5"DRIVERSIDE OVERAXLE TAILPIPE
E	253-500626S	2	2.5" EXIT PIPES
F	500640-B	2	4" BLACK CERAMIC STAINLESS TIPS
G	OHD300	1	3" CLAMP
H	5757	4	2.5" CLAMP
I	4364	1	DRIVERSIDE REAR TAILPIPE HANGER
J	4240	1	RUBBER GROMMET
K	*BO-1045	1	REAR TAILPIPE HANGER BOLT KIT *

Will not fit SVT Raptor or Harley Davidson Edition

"WILL FIT WITH 18" SPARE TIRE"

Thank you for purchasing our GIBSON PERFORMANCE EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical department at 1-800-528-3044 Monday through Friday, 8:00 am to 5:00 pm.

EXHAUST INSTALLATION #69541B

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE YOU USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STAND TO SUPPORT THE TRUCK WHILE OFF THE GROUND. SET PARKING BRAKE, BLOCK THE TIRES AND USE SAFETY GLASSES AND GLOVES. **DO NOT WORK WITH HOT PIPES!**

SUGGESTED TOOLS:

HACKSAW, JACKSTAND, 1/2" WRENCH & SOCKET, 9/16" SOCKET & WRENCH, 15MM WRENCH & SOCKET WD-40, MEASURING TAPE



TO REMOVE YOUR STOCK REMOVE IT FROM THE CLAMP LOCATED JUST IN FRONT OF THE MUFFLER. REMOVE HANGER RUBBER GROMMETS BY PULLING EXHAUST TOWARDS THE REAR OF THE VEHICLE, USE WD-40 FOR EASY REMOVAL, LEAVE GROMMET IN PLACE.



INSTALL DRIVER'S SIDE TAILPIPE # D INTO MUFFLER 1 1/2" TO 2". INSERT WELDED HANGERS INTO RUBBER GROMMETS. USE CLAMP # H TO SECURE PIPE TO MUFFLER, DO NOT TIGHTEN.



INSTALL HEADPIPE # A INTO MUFFLER. THE END OF THE PIPE AT THE 12 O'CLOCK POSITION. ATTACH WITH FACTORY HANGER INTO RUBBER GROMMET. DO NOT TIGHTEN.



INSTALL PASSENGER SIDE TAILPIPE # C INTO MUFFLER 1 1/2" TO 2". INSERT WELDED HANGER INTO RUBBER GROMMET, USE CLAMP # H TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN. ROTATE PIPE TOWARDS DRIVER'S SIDE.



INSTALL MUFFLER # B ONTO HEADPIPE 1 1/2" TO 2". USE CLAMP # G TO SECURE MUFFLER TO HEADPIPE. DO NOT TIGHTEN. USE A JACK STAND TO HOLD UP THE MUFFLER. OUTLETS SHOULD BE LEVEL.



INSTALL EXIT PIPES # E ONTO TAILPIPES. ROTATE UNTIL LEVEL, USE CLAMP # H TO SECURE PIPES TOGETHER. DO NOT TIGHTEN.



ON DRIVER SIDE: ATTACH REAR TAILPIPE HANGER #I TO FRAME BY REMOVING THE 18MM HITCH BOLT. THEN RE-INSTALL BOLT WITH HANGER (IF YOU DO NOT HAVE A FACTORY HITCH USE BOLT KIT #K TO ATTACH HANGER #I & #J TO THE FRAME RAIL).



INSTALL YOUR STAINLESS TIPS TO YOUR DESIRED LOOK, THEN GO BACK AND TIGHTEN ALL CLAMPS. ROTATE SYSTEM FOR BEST CLEARANCE BEFORE TIGHTENING.



MAKE SURE YOU HAVE AT LEAST A 1" CLEARANCE ON ALL BRAKE LINES, FUEL LINES, SHOCKS, TIRES, ETC. USE ZIP TIES TO TIE THE BRAKE LINES OUT OF THE WAY.